

PG Express 555 RED OXIDE – PG 555

Two-Pack Micaceous Iron Oxide Epoxy

Product Description

PG EXPRESS 555 RED OXIDE is a two-pack, high-build polyamine-polyamide cured epoxy coating loaded with anticorrosive pigments and fillers for superior corrosion and barrier protection over steel structures. It can be used as barrier coat, mid coat and topcoat. It is also surface tolerant for lower degree of surface of preparation for atmospheric exposure.

Product Information

Finish	:	Matt
Color	:	Red Oxide
Component	:	2
Volume Solids	:	69.70 ± 2%
Specific Gravity	:	1.75 gr/ml
Flashpoint	:	> 25 °C

Application Information

Wet Film Thickness (μ)	:	110 – 150 / Coat
Dry Film Thickness (μ)	:	75 – 150 / Coat
Theoretical Spreading Rate (m ² /L)	:	4.5 – 5.6
Mixing Ratio	:	A/B : 80/20 By Volume

Application Methods

Brush & Roller	:	Recommended for stripe coating and small areas only
Airless Spray	:	Recommended Tip Size: 0.53 – 0.63mm (21 – 25 thou)
	:	Recommended Pressure: 140 – 165 kg/cm ² (2000-2400 psi)
Thinner / Cleaner	:	Thinner C50

Drying & Curing Time @						
Substrate Temperature	Touch Dry	Tack Free	Hard Dry	Overcoating Interval		Pot Life
				Minimum	Maximum	
25 °C	1 hour	3 hours	18 hours	18 hours	Indefinite	> 4 hours
30 °C	30 minutes	2 hours	16 hours	12 hours	Indefinite	> 4 hours

*The properties above may vary with surface temperature, site environment, film thickness, etc. If recoat is more than 7 days, scuff sand or brush blast before recoating

Packing & Storage

Packing	:	5.0 Liters (4 Liters Part A – PG 555: 1 Liter Part B – PG 555 Hardener)
	:	20.0 Liters (16 Liters Part A – PG 555 : 4 Liters Part B – PG 555 Hardener)
Shelf Life	:	12 Months (Unopened)
Storage	:	Cool, dry and well ventilated area away from heat and direct sun light. Lid must be kept tightly closed.



COLY COATING SDN BHD

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Technical Data Sheet

Technical Data Sheet - PG Express 555 Red Oxide _ PG 555



Surface Preparation

All surface to be coated should be clean, dry and free from contamination as in accordance to ISO 8504. Oil and grease must be removed by solvent cleaning as in accordance to SSPC -SP1. PG 555 is recommended to be applied over steel and galvanized steel substrates with surface preparation to a cleanliness of Sa 2 or St 3 (ISO 8501:1 - 1:2007) The surface should also be clean, dry and free from all contamination. Colythane Floorcoat CPU 500 must be applied within the recommended overcoating intervals.

Recommended Painting System

Painting System	Product
Primer Steel	: PG 555 1 - 2 Coats
Galvanized Steel	: PG 555 1 - 2 Coats
Finishing	: Coly Epoxy or Polyurethane Finish 1 - 2 Coats

Preapplication Conditions

- 1) The surface temperature should be 3°C above the dew point and should not exceed 50°C.
- 2) The relative humidity should be between 60% and 85%.
- 3) Paint application shall not commence when there is a likelihood of an unfavourable change in weather condition within 2 hours after painting.
- 4) The Hardener (Part B) should be added to the Base (Part A) slowly while stirring with a mechanical agitator. Ensure all components are mixed together in a uniform and homogenous manner before application.

Product Limitations

Common to all epoxies, PG 555 Express Red Oxide will chalk and discolour on external exposure and weathering. The phenomenon is not detrimental to the paint's anti-corrosive performance. PG 555 Express Red Oxide is recommended to be overcoated with durable high performance polyurethane finish for better weathering resistance. Maximum film build in a single coat is best achieved by airless spray. For brush and roller applications, multiple coats will be required to achieve the required DFT.

Safety Precaution

This product is flammable and must be kept away from any source of ignition. Use under well ventilated conditions. Do not breathe or inhale mist. Avoid skin contact. Spillage on the skin should immediately be removed with suitable cleanser, soap and water. Eyes should be well flushed with water and medical attention sought immediately. Keep out of reach of children.

Disclaimer: The above information is given to the best of our knowledge based on laboratory tests and practical experience. However, since we cannot anticipate or control the many conditions under which our product by be used, we can only guarantee the quality of the product itself. We reserve the right to alter the given data without prior notice.



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